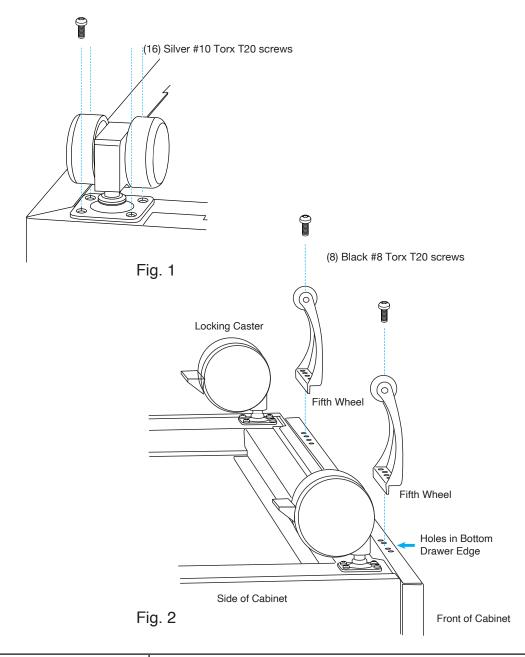
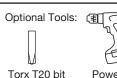
LATERAL CASTER ASSEMBLY **ELMX7600 -** REV. B

Caster Installation:

- 1. Remove caster kit from drawer.
- 2. Carefully rotate cabinet on its back and then onto its top, all while on a soft surface to prevent damage. Do not slide cabinet while on back or top to prevent damage.
- 3. Identify caster mounting locations locking casters install toward front of cabinet and non-locking casters install toward rear of cabinet.
- 4. Align caster mounting plate holes with holes in cabinet frame. Fig. 1
- 5. Fasten each caster with (4) Silver #10 Torx T20 screws. Repeat steps 4-5 for remaining casters. Fig. 1
- 6. If included in kit, position fifth wheel to holes on bottom edge of lower drawer with lip facing in. Fasten using (4) Black #8 Torx T20 screws. Repeat for remaining fifth wheel. Fig. 2
- 7. Carefully rotate cabinet upright onto casters.







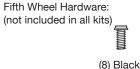




T20 screws









(2) Fifth Wheels #8 Torx T20 screws