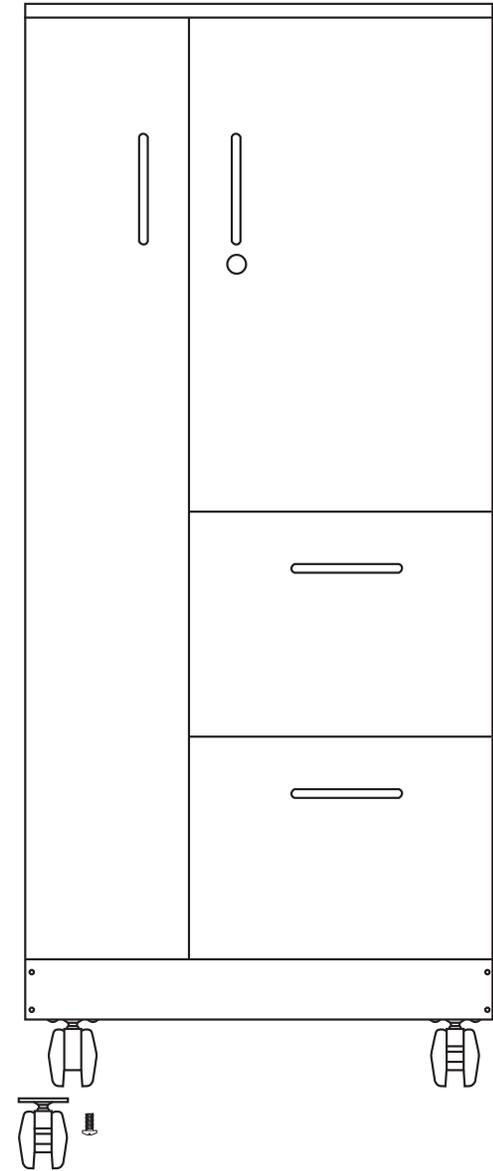
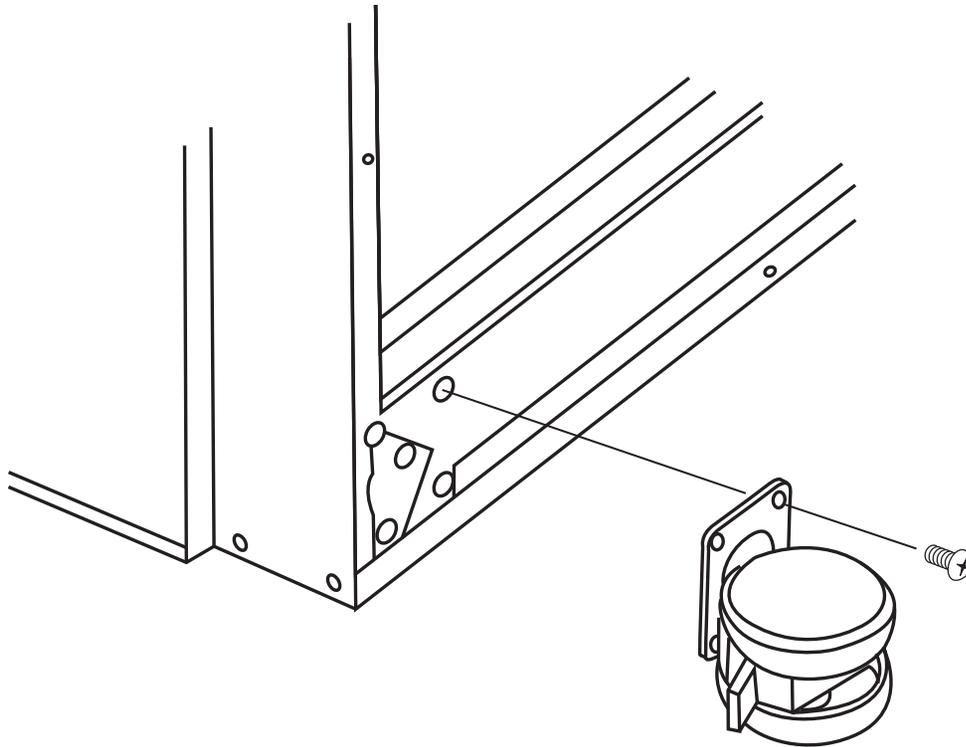


1. Lay unit on its back.
2. Find the locking casters and the 1/4-20 pan head screws.
3. The locking caster go in the front of the unit.
4. Take one locking caster and 4 screws, line up the caster plate per detail A insert screw as shown.
5. Install all 4 screws per detail A.
6. Repeat steps 4 & 5 for the remaining casters.



(16) 1/4 x 20 x 3/8" panhead screw



Phillips screw driver